



CTTC: Centre de Transfert de Technologies Ceramiques



@CTTC_limoges




**Center for Technology Transfers in
Ceramics**

 Research & Technology Organisation specialised in
Technical Ceramics

 **28 People**
with 90% technical staff

 Budget
2.8
millions euros

 Each year
80
private research contracts



Legal statut
Non-profit Association



Founded in
1984



Ensure missions of
Technology transfer



On average
5
collaborative projects per year



2007 / 29116



Automotive

Diesel particulate filters
Catalytic converters components
Sensors
Thermal batteries
Batteries

Radomes antennas substrates
Communications suites
Ballistic armors
Spark plugs



Defense



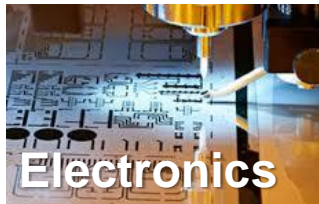
Chemistry

Filtration membranes
Waste treatment components
Raw materials
Catalysts supports
Petrochemistry catalysts

Antennas supports
Propulsion system components
Framework structure

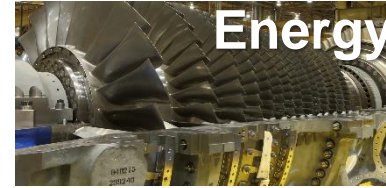


Space



Electronics

Printed electronic components
Sensors
Dielectric materials for antennas



Energy

Fuel Cell electrolyte
Photovoltaic components
Nuclear fuel
Refractories for nuclear energy
UHT Turbines elements

Watchmaking
Jewellery
Cosmetic additives



Luxury



Aeronautics

Ceramic Matrix Composites
Turbine blade coatings
Foundry cores
Spark plugs

Medical implants
Dental prostheses
Medical devices



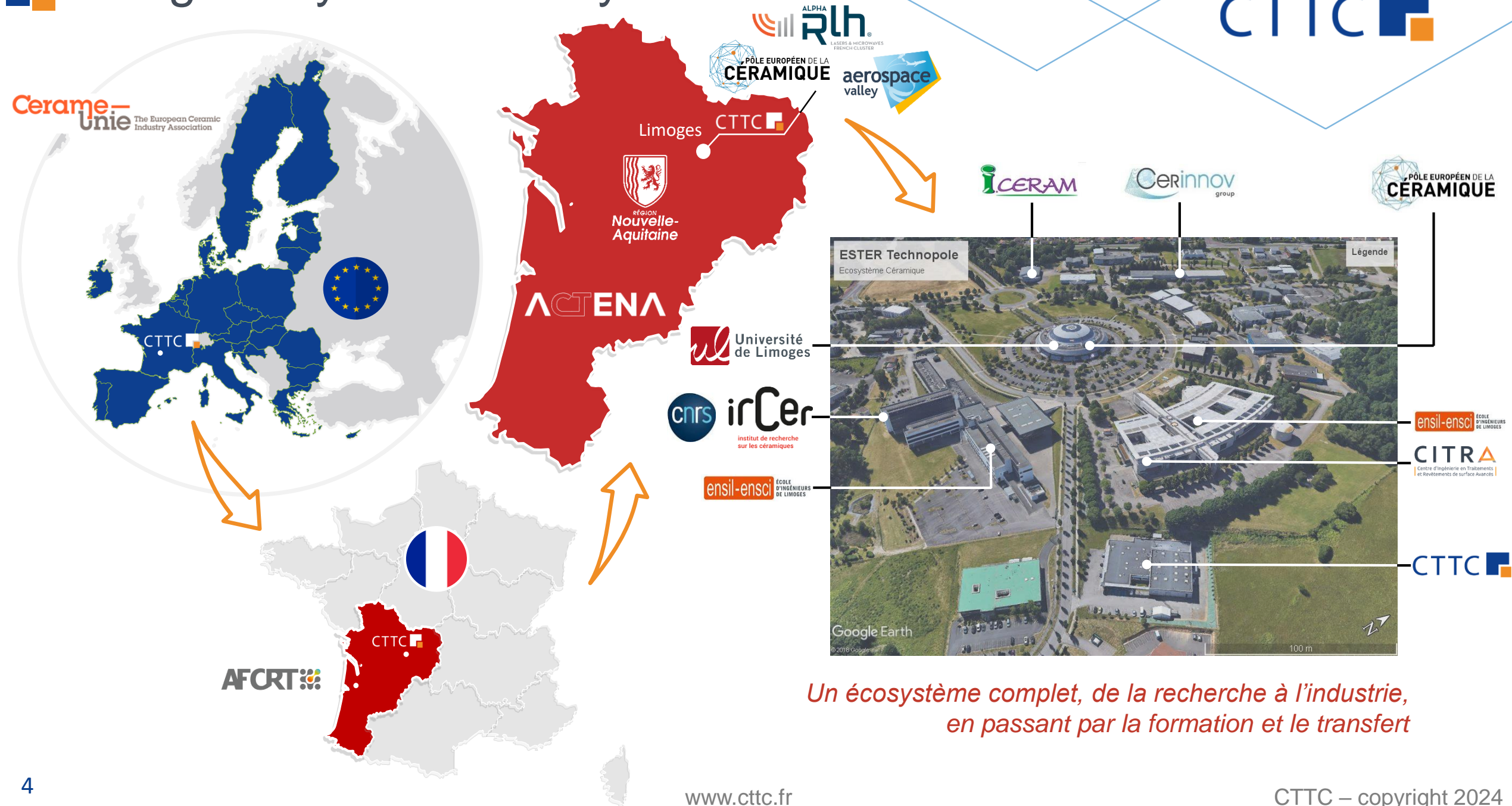
Health



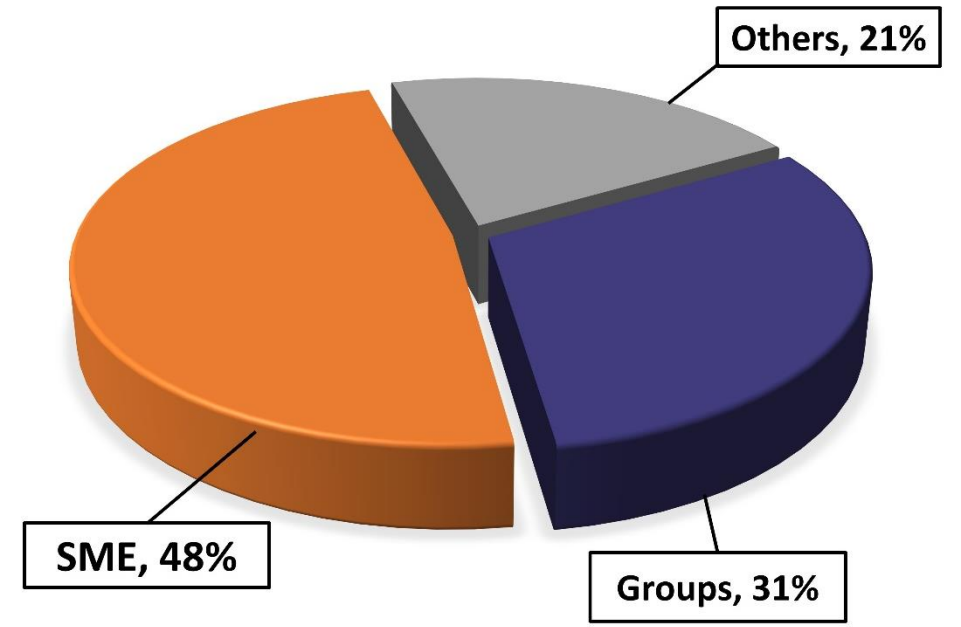
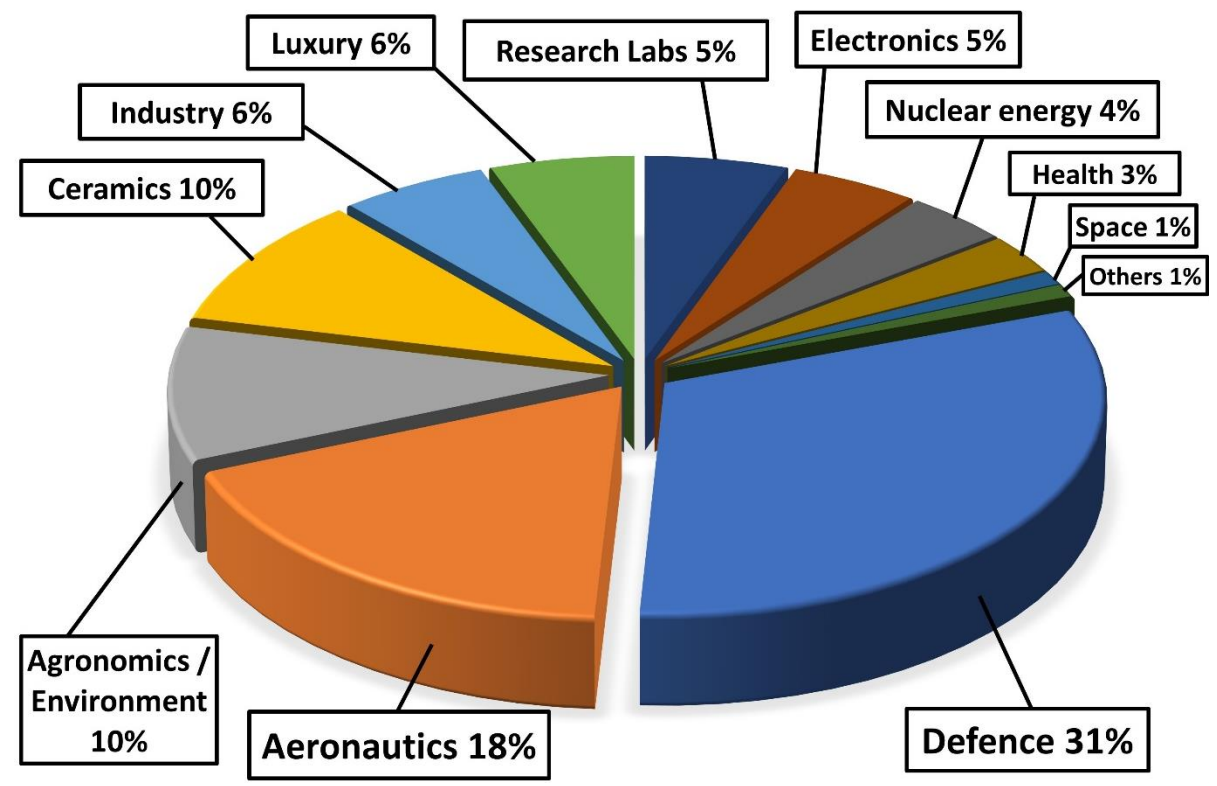
Ceramic Industry

Porcelain
Refractories
Insulation

Limoges city: a full ecosystem on ceramics

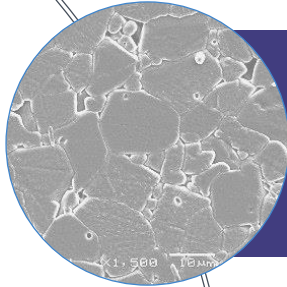


Turnover distribution, year 2023



Some references...





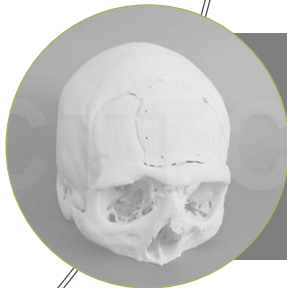
Technical ceramic materials

- Raw materials, formulations, mixtures, reinforcements, composites
- Intrinsic properties, properties combination
- Desired applications



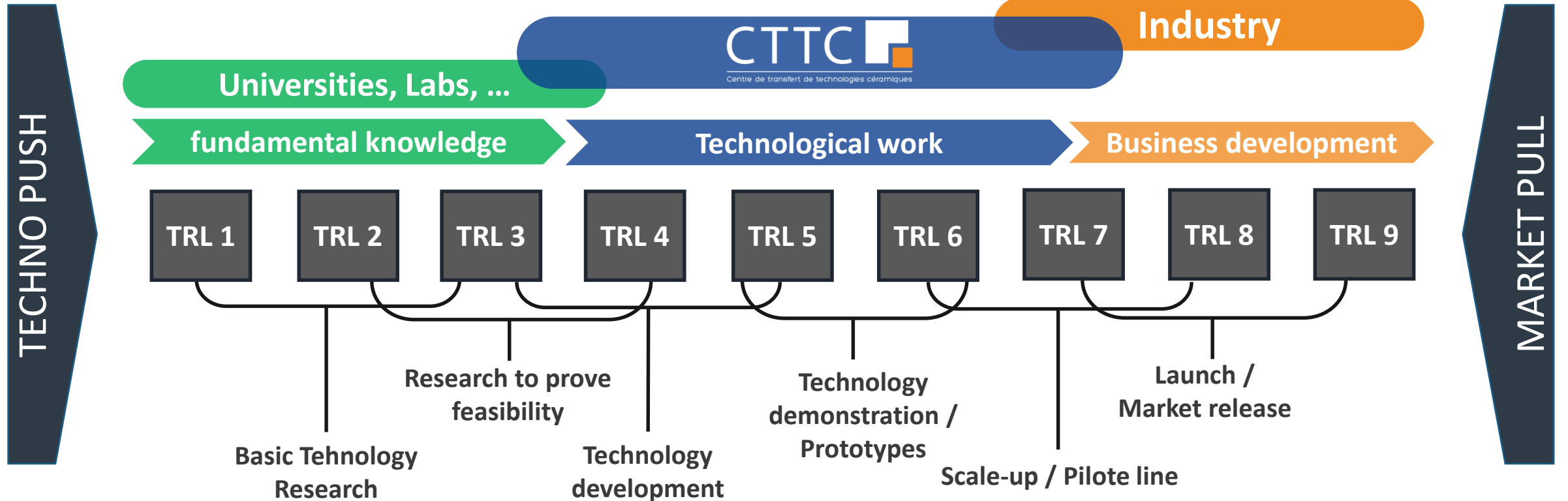
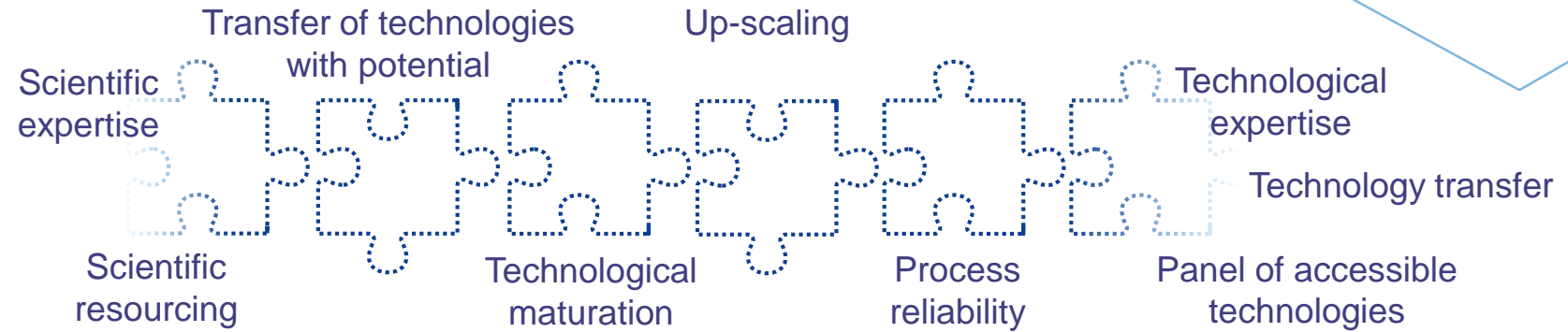
Ceramic manufacturing processes

- Conventional technologies (pressing, casting, extrusion, injection, machining, ...)
- Advanced technologies (tape-casting, dip-coating, Direct Coagulation Casting, ...)



Additive Manufacturing of Ceramics and multi-materials

- Oxides ceramics, non-oxides ceramics, Ceramic Matrix Composites
- Layer-by-layer processes
- Direct writing processes (metallic, polymers, ceramic inks)





*Olivier
DURAND*

 **Direction**

 **Commercial**



*Jérôme
CLAUS*

 **Studies & Projects**



*Laurence
BOYER*

*Research & Development
Methods & Manufacturing
Collaborative Research
Training*





*Christine
FARGEAS*

*Testing & Analyses
Collaborative Research*

 **Design Office**



*Simon
GAL*

*Methods &
Manufacturing
Collaborative Research
Training
FabLab*



Research & Development

- Feasibility
- Materials development
- Processes development
- Proof of Concept
- Prototyping
- Expertise / Consulting



Methods & Manufacturing

- Scale-up
- Industrialisation
- Process qualification
- Prototype machines
- Small / medium series
- Technology transfer



Collaborative Research

- Regional, National and international projects
- TRL 3 up to 7
- Consortium agreements
- Sharing IP



Testing & Analyses

- Materials analyses
- Testing
- Quality controls
- Development of protocols
- Expertise / Consulting

EXALYSES
by CTTC

ISO, NF, and NF-EN standards



Training

- Catalogue courses
- Tailor-made courses
- Practical work
- On-site or at the customer's plant



FabLab

- Available to individuals, students, artists, craftsmen, ...
- Agreements with educational institutions
- Carrying out workshops

easyceram
by CTTC



--- 1 ---

POWDER
SYNTHESIS

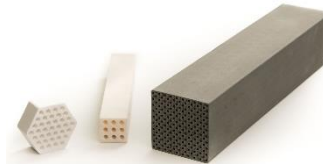
FEEDSTOCKS
PREPARATION

--- 2 ---



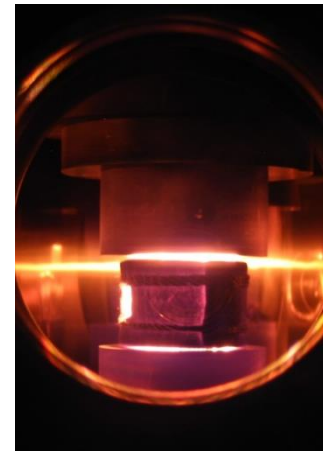
--- 3 ---

SHAPING



THERMAL
TREATMENT

--- 4 ---



--- 5 ---

FINISHING

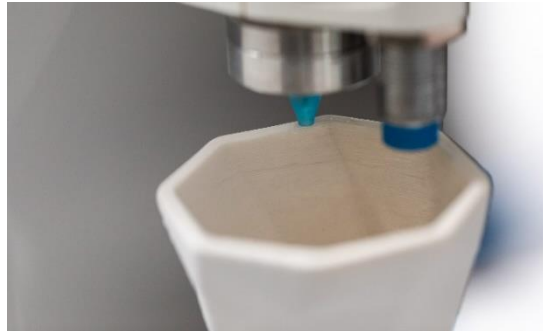


A technological platform gathering 90+ equipment over 1000m² dedicated to ceramics manufacturing

STEREOLITHOGRAPHY



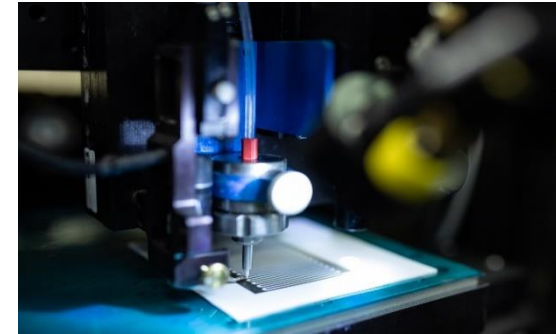
ROBOCASTING



INK-JET PRINTING



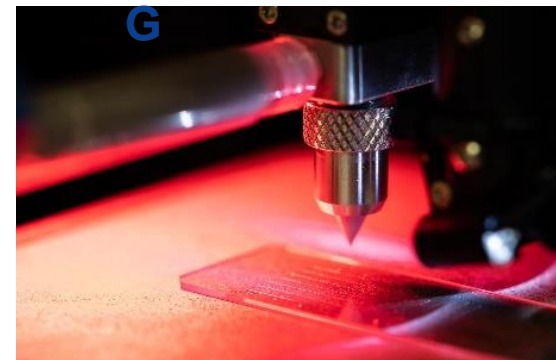
AEROSOL JET PRINTING



BINDER JETTING



MICRODISPENSING



*A platform to explore the potential of **ceramics AM** and the development of multi-materials components*





A full laboratory for analyses, characterisation, and control of materials and processes, according to standards (ISO, NF and NF-EN)

Physico-chemical, thermal, mechanical and microstructural characterization

*A dedicated area for rapid prototyping and training to numerical design and manufacturing
Equipment dedicated to project promoters, start-up companies, students, ...*



Training space



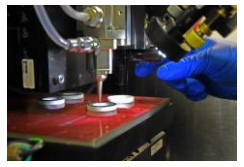
Co-working space



Workshop area

ADDICERAM

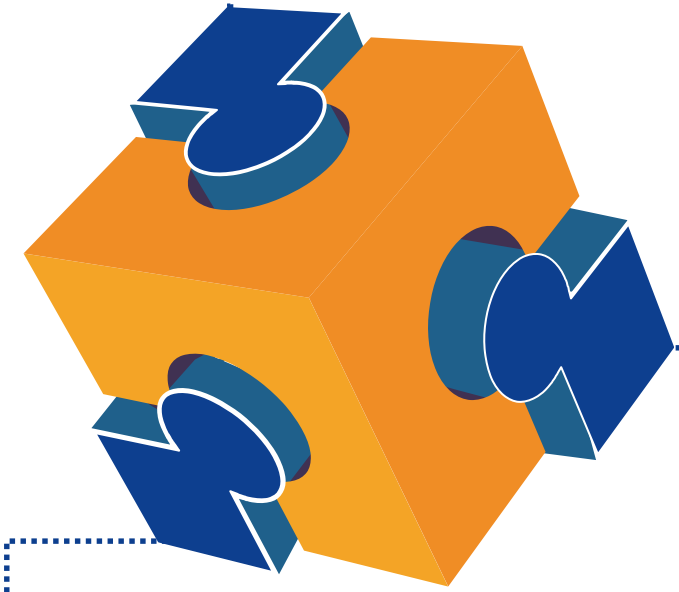
Additive
Manufacturing of
Ceramics



With the financial
support of

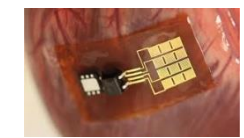
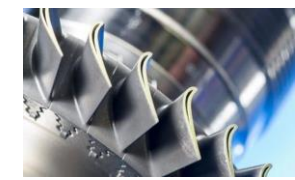
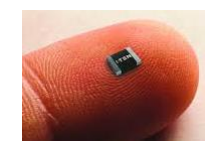


RÉGION
Nouvelle-
Aquitaine



CERACOAT

Innovative
ceramic coatings



CERATECH

Advanced
Ceramics





Cranial implants produced by SLA
World premiere in 2005



Industrialisation
of a new catalytic burner
(LAMPE BERGER)

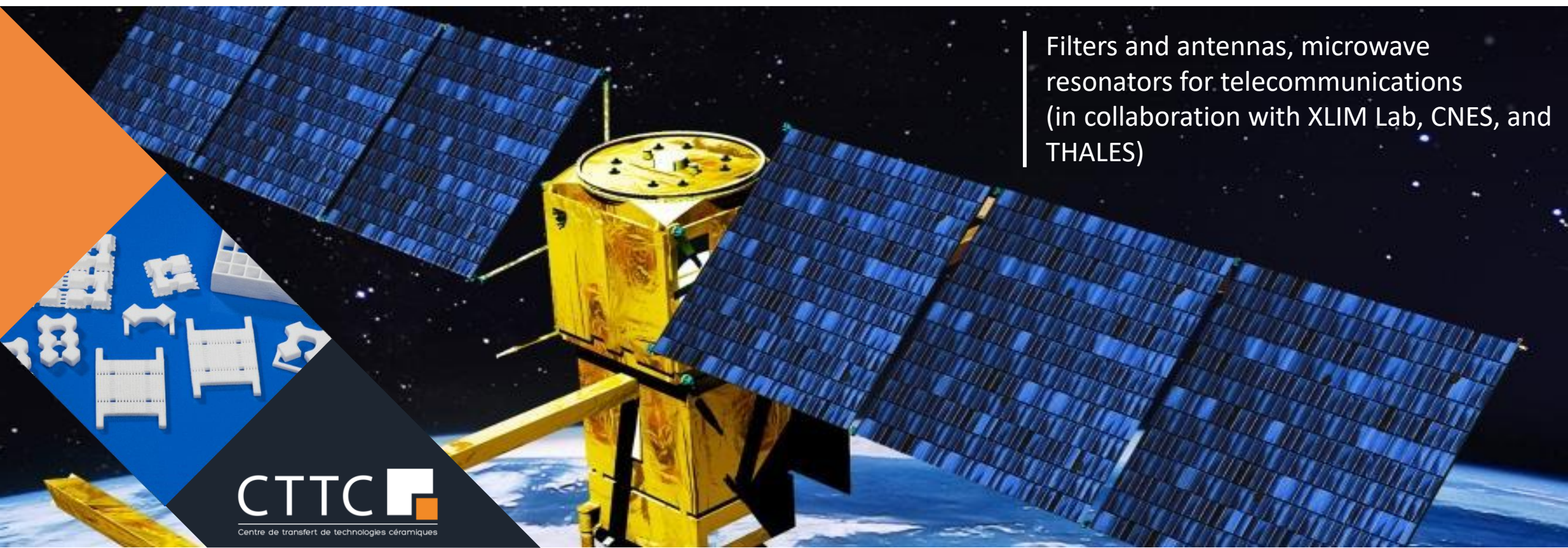
Ceramic armor in boron carbide
(Nanonoxcera Project)



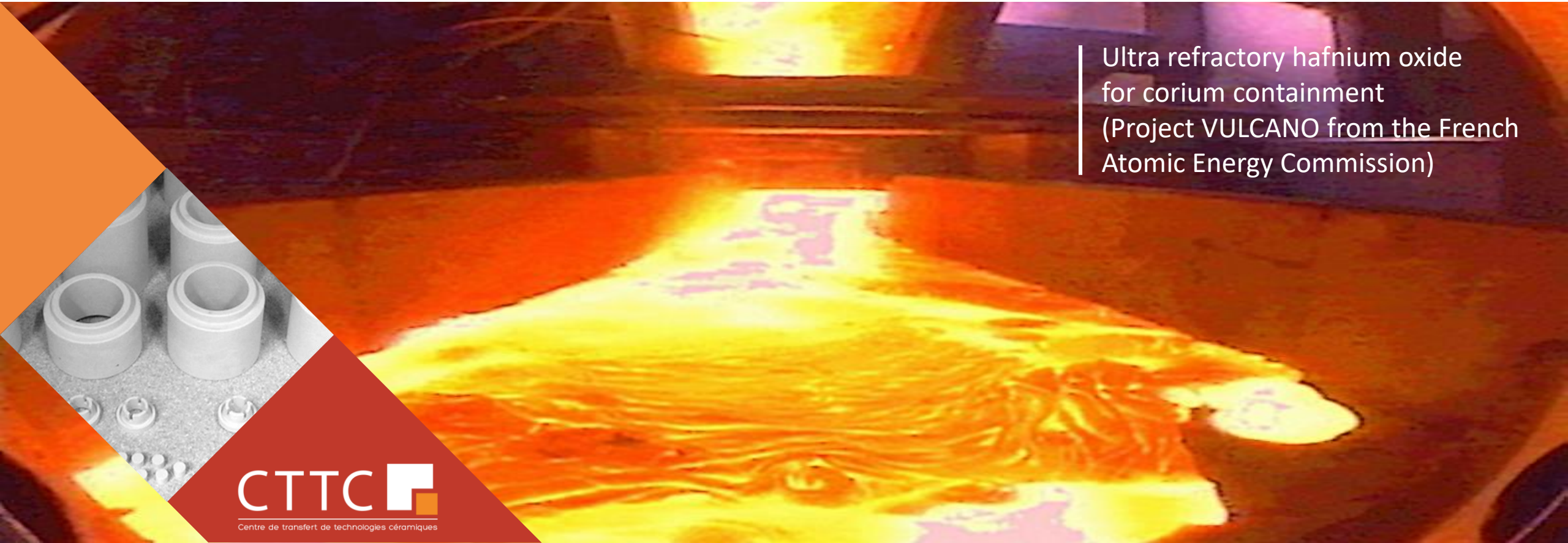


Support for the production of ceramic blades

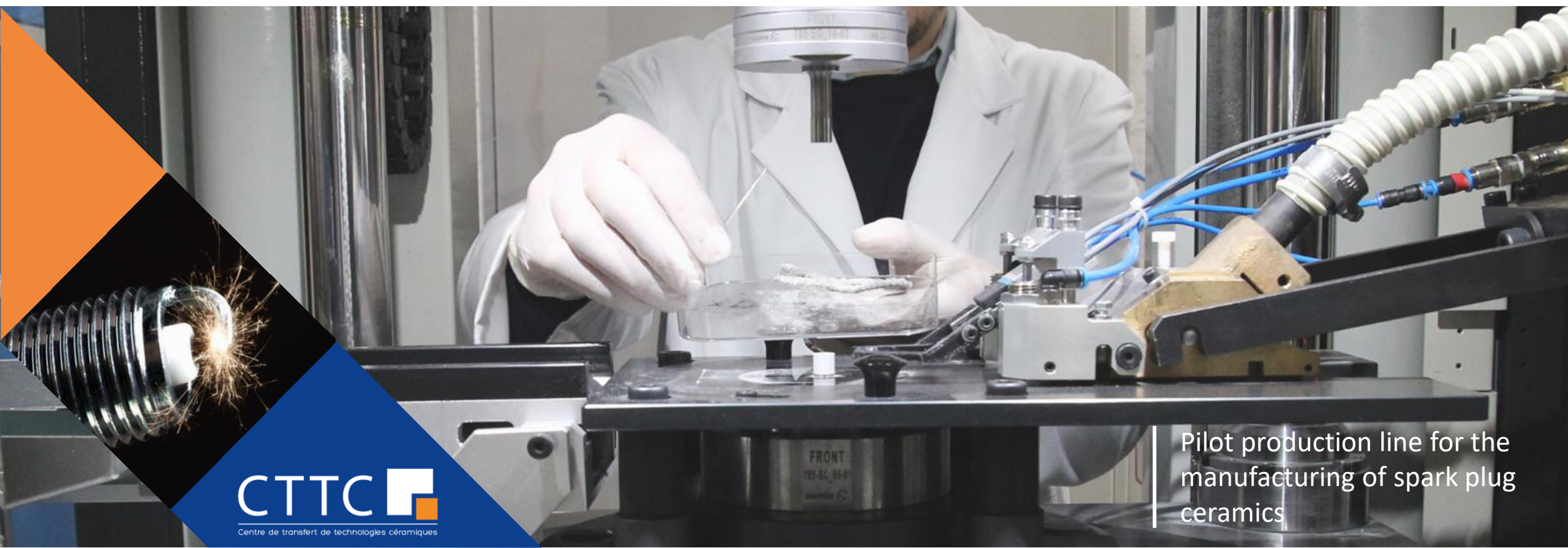




Filters and antennas, microwave resonators for telecommunications (in collaboration with XLIM Lab, CNES, and THALES)



Ultra refractory hafnium oxide
for corium containment
(Project VULCANO from the French
Atomic Energy Commission)



Pilot production line for the manufacturing of spark plug ceramics



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Thank you for your attention!

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